Indoor environment.

Work place control.



Control of hazardous substances

It is obvious that employees require a safe and healthy working environment. In many types of industries workers are equipped with protective cloths and shoes, and for extremely toxic workplaces, gas masks are used. Protection towards other invisible dangers, like hazardous gases and substances in the working environment, is as important. It is common practice to install gas detection systems to monitor the levels of such dangerous and hazardous substances. Employees rely entirely on these monitors as their ultimate protection. Obviously, proper distribution of the monitors in the working area as well as checking of the monitors with test gases and calibrate them are crucial in securing their safety.

Recommended exposure limits

In most countries there is a national board of occupational safety and health or likewise, responsible for conducting research and making recommendations for the prevention of work place environment. These federal institutes set the allowed recommended maximum levels of concentrations for hazardous substances you may be subject to during work. The national boards are members of international organizations like CEN (European Committee for Standardization, organization for EU- and EEC-countries), OSHA (Occupational Safety and Health Administration, US department of labor) etc.

There are international programs on chemical safety run by the United Nations Environmental Programme (UNEP), the International Labour Offi ce (ILO) and the World Health Organization (WHO), which harmonize and summarize essential health and safety information.

The recommendations for hazardous substances represent an important tool for risk assessment and management, where the target is to create a safer and healthier working environment. The legal responsibility lies often in the respective country.

Recommended exposure limits are normally based on risk evaluations using human or animal health effect data, and on an assessment of what levels can be feasibly achieved by engineering controls and measured by analytical techniques.

Exposure Threshold Value

Designations of recommended exposure limit are as many as there are organizations working with this. However, a normal term used in literature as an overall designation is Exposure Threshold Value (ETV). ETV is maximum concentration of a hazardous substance in the breathing air. For gases it is given in ppm or mg/Nm3 air. ETV covers three different limit values, which are:

- → Time weighted average (TWA): for chemicals that can have hazardous effect on humans who are daily exposed to it over a period of 8 hours (a normal working day). TWA is in some countries expressed as MAC value.
- → Ceiling value (C): the concentration that under no circumstances should be exceeded due to very harmful or deadly consequences.
- → Short-Term Exposure Limit (STEL): a maximum for exposure over a short time, in most countries 10 minutes. For some very hazardous substances this time limit is shorter.

Maximum concentration control

Testing the linearity of monitors who continuously measure the concentration of hazardous gases is crucial for the safety at the work place. In the HiQ® product program you find test gases especially designed for maximum concentration control for a couple of the most common hazardous gases, like NH₃, CO₂, CO and H₂S (see table below). Normally you test your instrument on a couple of points in the linear area. In the HiQ® program the gas compositions are 50% and 100% of maximum limit value. Other compositions can be made on request.

Test ga

ases for monitors		TWA (ppm)	Test gases – work place control		
	Substance	EU	NIOSH (USA)	Gas mixture	Composition	Product code
₹5% 5% 6 ○	NH ₃	25	25	NH ₃ maccon 12 ppm	12 ppm NH ₃ in N ₂	2488
				NH₃ maccon 25 ppm	25 ppm NH ₃ in N ₂	2489
4 5% 2 % 3 6 0	CO ₂	5000	5000	CO ₂ maccon 2500 ppm	2500 ppm CO ₂ in N ₂	2482
				CO ₂ maccon 5000 ppm	5000 ppm CO ₂ in N ₂	2483
<u>‡5%</u> 2% 24 D	CO	25	35	CO maccon 12 ppm	12 ppm CO in N ₂	2480
				CO maccon 25 ppm	25 ppm CO in N ₂	2481
10% 10% 6 0	H ₂ S	10	10	H₂S maccon 5 ppm	5 ppm H ₂ S in N ₂	2486
₹5% 5% 6 ○				H₂S maccon 10 ppm	10 ppm H ₂ S in N ₂	2487

TWA = Time weighted average value allowed during a working day of eight hours.

Other hazardous substances

There is a range of other hazardous substances that are monitored at work places. For other mixtures than the ones listed above, please contact your local AGA representative to compose the applicable test gases for your work place control.

Recommended cylinder regulator

A maximum mobility is a prerequisite when you are testing and calibrating the monitors at your work place. Reliable cylinder regulators for the test gas and calibration gas cylinders are a necessity. For test gases the HiQ® REDLINE single stage regulator is recommended. However, calibration of the instrument requests a stable secondary outlet pressure which the HiQ® REDLINE two stage regulator, C200/2, will provide. C200 regulators can be plain or equipped with a shut-off valve (type A), a needle valve (type B) or equipped for purging of the high pressure side (type P). For testing and calibration gases for work place control we recommend:

HiQ [®] REDLINE		bar	psi	Product code
Single stage	C200/1 A, brass	0.2-3	3-45	3100
Single stage	C200/1 A, brass	0.5-6	8-85	5467
Two stage	C200/2 A, brass	0.2-3	3-45	5482

More information

If you want more information regarding our test gases for maximum concentration control, please look into our HiQ® catalog 'Indoor & outdoor environment', our HiQ® web site, http://hiq.aga.com, or contact your local AGA sales representative.

There is a lot of information regarding recommended exposure limits available. National as well as international institutes and organizations publish their recommendations regarding exposure limits, reports and background information on internet and in other medias, like www.cdc.gov/niosh, www.cenorm.org.



Blending tolerance



Analysis uncertainty



Shelf life

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